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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL $\pm 1/32$		ENG APPR.	
		ANGULAR: MACH $\pm 5^\circ$ BEND $\pm 1^\circ$		MFG APPR.	
		TWO PLACE DECIMAL $\pm .03$		Q.A.	
		THREE PLACE DECIMAL $\pm .005$		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE: Microstage 42,
80mm Travel w/Limits

SIZE	DWG. NO.	REV
B	USM42-080-NS-1	A

SCALE: 2:3 WEIGHT: SHEET 1 OF 1