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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL $\pm 1/32$		ENG APPR.	
		ANGULAR: MACH $\pm 5^\circ$ BEND $\pm 1^\circ$		MFG APPR.	
		TWO PLACE DECIMAL $\pm .03$		Q.A.	
		THREE PLACE DECIMAL $\pm .005$		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL:			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

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TITLE: **Microstage 42**

SIZE **B** DWG. NO. **USM42-240-NS-0** REV **A**

SCALE: 2:3 WEIGHT: SHEET 1 OF 1