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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES			
		TOLERANCES:		DRAWN	
		FRACTIONAL $\pm 1/32$		CHECKED	
		ANGULAR: MACH $\pm 5^\circ$ BEND $\pm 1^\circ$		ENG APPR.	
		TWO PLACE DECIMAL $\pm .03$		MFG APPR.	
		THREE PLACE DECIMAL $\pm .005$		Q.A.	
		INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:	
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
		APPLICATION			
		DO NOT SCALE DRAWING			

**USAutomation**  
Solutions in Motion  
23011 MOJILLON PARKWAY, SUITE J2  
LAGUNA HILLS, CA 92653  
949-588-0581

TITLE: **Microstage 42**

SIZE **B** DWG. NO. **USM42-280-NS-0** REV **A**

SCALE: 1:2 WEIGHT: SHEET 1 OF 1