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		UNLESS OTHERWISE SPECIFIED:			
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL $\pm 1/32$		ENG APPR.	
		ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$		MFG APPR.	
		TWO PLACE DECIMAL $\pm .03$		Q.A.	
		THREE PLACE DECIMAL $\pm .005$		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			
				NAME	
				DATE	
				 Solutions in Linear Motion 23011 MOULTON PARKWAY, SUITE J2 LAGUNA HILLS, CA 92653 949-588-0581	
				TITLE: <b>USM28-055-NS-1</b>	
SIZE <b>B</b>		DWG. NO.		REV	
SCALE: 1:1		WEIGHT:		SHEET 1 OF 1	